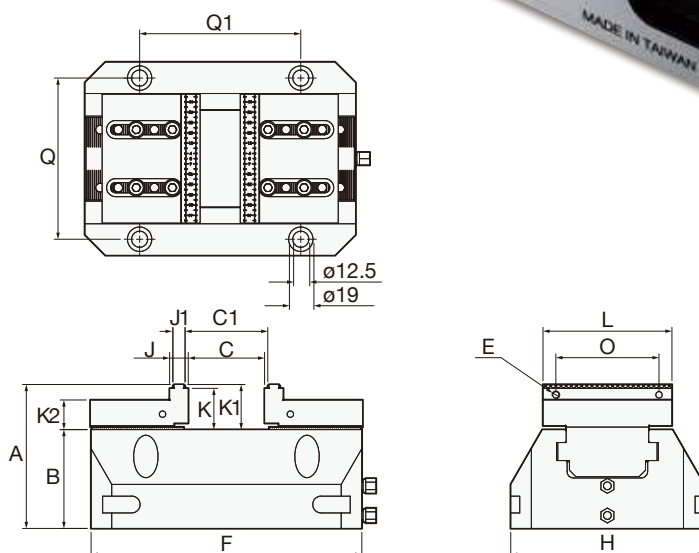


PNEUMATIC FIVE-AXIS SELF-CENTERING VISE

Model: ASC-150x210A-100



SPECIFICATIONS (Material: Vise body S50C, Rail hardness: HRC 50 / Jaws SCM440, Hardness: HRC 48-50)

Unit: mm

Model	A	B	C	C1	E	F	H	J	J1
ASC-150x210A-100	112	77	59	64	M6	210	150	2.5	9.5
Model	K	K1	K2	L	O	Q	Q1	Weight (kg)	
ASC-150x210A-100	32	35	23	100	80	125	125	17.5	

ASC- Automation Series

1 ONE-TOUCH CHANGEOVER —
Button/signal triggered; clamp or release in 1.5 seconds. No wrench, minimal downtime.

2 ASSURED ACCURACY —
 $\pm 0.015\text{mm}$ repeatability and stable clamping force ensure consistent quality and fewer reworks.

3 PLUG-AND-PLAY AUTOMATION —
Standard air interface; supports multiple vises on one CNC and works with robotic arms to scale quickly.

4 FAIL-SAFE HOLDING —
Spring-loaded mechanism keeps parts secure even if air supply is lost, protecting people and equipment.

5 BUILT TO LAST —
Alloy-steel body and hardened jaws maintain original accuracy under heavy cycles, cutting maintenance costs.

6 FLEXIBLE WORKHOLDING —
Reversible, quick-change jaws adapt fast to varied parts and leave room for future expansion.

**One-day installation
for higher utilization
and steadier delivery
quality.**

STANDARD ACCESSORIES:

- 4 pcs of Mounting Screws

