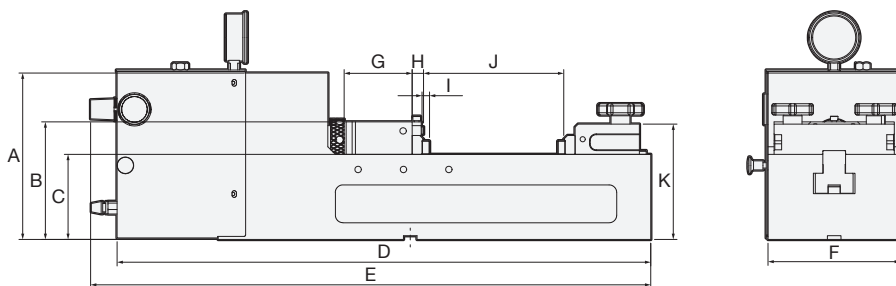


STAMPING UNIT

Model: ASC-153

Prep outside the machine for faster changeovers, more reliable cutting, and a steady production tempo.



SPECIFICATIONS (Material: FCD 60 ductile Iron. Hardness: HRC 50)

Unit: mm

Model	A	B	C	D	E	F	G	H	I
ASC-153	220	155.5	112.5	706	741	175	90	15	10

Model	J	K	Stamping Force	Safety Range	Weight (kg)
ASC-153	185.5	152.5	0-24000 kg	10 mm	103

SIMPLE, QUICK & ACCURATE

ASC-153 Stamping Unit can easily shape tooth profile on the workpiece, which allows precise positioning between the workpiece and the vise.

1 OFF-MACHINE PREP —
Serrations formed off-machine; load and cut immediately. No in-machine tweaks or trial cuts, sharply cutting setup time.

2 DIMENSIONAL STABILITY —
Form-fit location resists vibration and shift over long runs, extending tool life and improving yield.

3 HIGH GRIP, LOW PRESSURE —
Form-fit teeth deliver strong hold at lower clamping pressure—safer for thin-wall and cosmetic parts.

4 ADJUSTABLE PRESSURE —
Built-in regulator lets you fine-tune pre-bite pressure by material and contact area, balancing grip and surface protection.

5 SPEC RANGE —
Works with ≤ 35 HRC materials, 5–185 mm parts, and up to 24 t clamping force.

6 ECOSYSTEM INTEGRATION —
Compatible with HOMGE 5-axis vises; pair with zero-point plate to complete the fixturing system and hold takt steady.

Simple setting, Quick pre-stamping, which can greatly improve the reliability of five-axis processing.

